



# PROCESS CHANGE NOTIFICATION

## PCN2124

### Intel MAX<sup>®</sup> 10 WLCSP RDL/Bump Site Transfer and Package Appearance Change

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#### Change Description:

Intel<sup>®</sup> is announcing a change to the RDL/Bump site and package appearance on selected Intel MAX<sup>®</sup> 10 products in Wafer Level Chip Scale Package (WLCSP). The change will not impact fit, function, quality and reliability, and the post-change products will meet existing electrical and mechanical specifications.

Table 1: Change Details

	Change From	Change To
RDL and Bump Site/Location	<b>Site:</b> Taiwan Semiconductor Manufacturing Company (TSMC) <b>Location:</b> No. 6, Li-Hsin Rd. 6th HsinChu Science Park HsinChu, Taiwan	<b>Site:</b> Advanced Semiconductor Engineering, Inc (ASEK) <b>Location:</b> 26, Chin 3rd Rd., Nanzih Dist, Kaohsiung, 811, Taiwan
Package Construction & Appearance	WLCSP- UFI (UBM-free Interconnect) solution Black mold compound with exposed top side of solder balls	Standard WLCSP Design pattern on the active area and entire solder balls are visible.
Package Outline Drawing (POD)	Only A1 & A2 dimensions have changed, overall A (height) is the same. See table 3 below.	

Table 2: Package Appearance



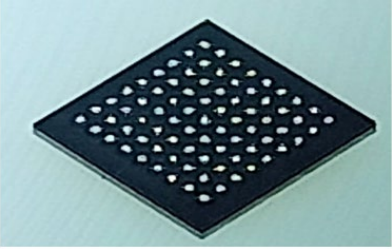
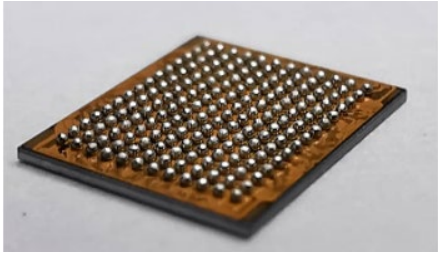
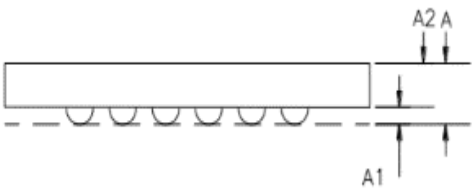
From: UFI (TSMC)	To: WLCSP(ASEK)
 <p>Top View</p>	 <p>Top View</p>
 <p>Bottom View</p>	 <p>Bottom View</p>

Table 3: Package Outline Drawing (POD)

	Existing POD (Change From)	POD after Change (Change To)	Comments/ Notes
A(Nom)	0.46 mm	0.46mm	No change
A1(Nom)	0.13 mm	0.20 mm	
A2(Nom)	0.33 mm	0.26 mm	
D	10M08 = 4.496 mm BSC 10M02 = 3.396 mm BSC	10M08 = 4.496 mm BSC 10M02 = 3.396 mm BSC	No Change
E	10M08 = 4.377 mm BSC 10M02 = 3.466 mm BSC	10M08 = 4.377 mm BSC 10M02 = 3.466 mm BSC	No Change



## Products Affected:

Table 4

Product Family	Part Number
MAX 10	10M02DCV36C7G
	10M02DCV36I7G
	10M02DCV36C8G
	10M08DCV81C7G
	10M08DFV81I7G
	10M08DFV81C7G
	10M08DFV81C8G
	10M08DCV81C8G
	10M08DCV81I7G

## Recommended Action

Customers are requested to:

1. Acknowledge receipt of this notification.
2. Review and inform us, at the earliest convenience, of any questions or concerns regarding this change.

Please refer to the "Product Transition Dates" for the key milestones.

Upon implementation, Intel will ship either pre-change or post-change materials.

## Product Transition Dates:

Customers are requested to take note of the key dates shown in the table below.

Table 5: Key Dates

<i>Milestone</i>	<i>Date</i>
Last date to acknowledge receipt of this notification <sup>1</sup>	July 12, 2021
Earliest change implementation	November 1, 2021

Note 1: J-STD-046, section 3.2.3.1b, stipulates that lack of acknowledgement of the PCN within 30 days constitutes acceptance of the change.

## Reason for Change:

Supply continuity since existing site has discontinued UFI (UBM-free Interconnect) packaging.

## Impact and Benefit of Change:

There is no impact to fit, function, quality, and reliability of the product. The products will meet existing electrical and mechanical specifications.

## Qualification Data:

Qualification testing was performed to further evaluate the quality and reliability performance of ASEK for the products specific to this PCN.

**Table 6A: Component Level Reliability Test Data**

- All tests passed with zero failures

Test	Time point	Conditions	Sample Size	Lots# H3417	Lots# H3418	Lots# H3419
Unbiased Highly Accelerated Stress Test (uHAST)	192hrs	130°C / 85%RH	135	0/45	0/45	0/45
Highly Accelerated Stress Test (HAST)	192hrs	130°C / 85%RH with bias	135	0/45	0/45	0/45
Temperature Cycle Test (TCB)	1200 Cycles	-55°C /125°C	135	0/45	0/45	0/45
High Temp Storage (Bake)	1500hrs	150°C	135	0/45	0/45	0/45

Note 1: Preconditioning performed according to J-STD-020, MSL 1 @ 260C reflow

Note 2: Qualification testing and sample size based on standard J-STD-020 requirements

**Table 6B: Board Level Reliability Test Data**

Test	Condition	Sample Size (Units)	Results
Temp Cycle (reference to IPC-9701)	TCT -40/125°C (1100cycles)	35	Pass
Drop test (reference to JESD22-B111)	Condition B (1500G,0.5ms) 30 drops	30	Pass
Bend test (reference to JESD22-B113)	200K cycles	30	Pass

## Contact

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<https://www.intel.com/content/www/us/en/programmable/my-intel/mal-emailsub/technical-updates.html>

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*Intel references J-STD-046 guidelines for PCN.*

*In accordance with J-STD-046, this change is deemed acceptable to the customer if no acknowledgement is received within 30 days from date of notification.*

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## Revision History

Date	Rev	Description
05/28/2021	1.0.0	Initial Release

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